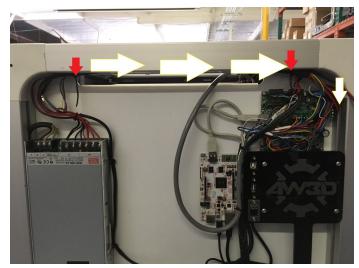
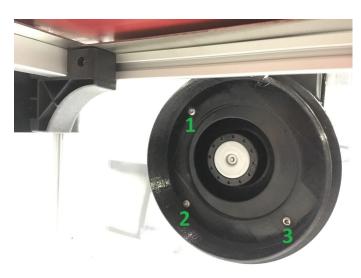


 Hold the fan assembly on the inside and position the bottom and left edges square on the logo.
Mark spots with a sharpie, drill out with a 5/32 in bit and attach with the three screws.



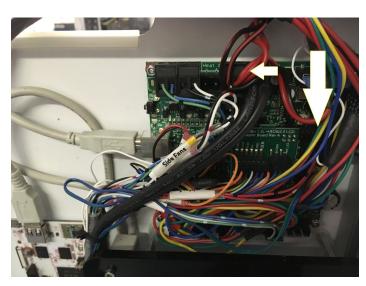
3. Run the fan power following the other power wires through the top edge. Secure them with two zip ties.



5. Unscrew the two HEPA filter pieces and attach the inner one to the inside of the machine with the three screws.



2. Bring the fan wire up, through the zip tie and through the back panel of the machine.



4. Unplug the power wires from port "Fan 1" and remove the connector from the wires. Twist the fan wires to the other wires and reattach the connector



6. Screw on the filter and filter cover.